



# AFCAT Drywall Gasket PU Foam

## 550222



### TECHNICAL DATA SHEET

#### PRODUCT DESCRIPTION

AFCAT Gasket Foam is a single-component polyurethane flexible foam used with an applicator gun and features flexibility, high performance, easier application and reusability. It does not contain any propellant gases which are harmful to the ozone layer. The foam has a minimum expansion after application (less than 50%) and is therefore very economical to use. The foam is very elastic and has a very high Acoustic Rating and Thermal Insulation value.

#### FEATURES

- High elastic recovery ratio
- Overcomes extreme physical movements without structural deformation
- Shock and impact absorption
- Excellent adhesion & filling capacity and high thermal & acoustic insulation value
- Economical consumption thanks to precise application
- High yield up to 45 liters depending on temperature and humidity
- Mold-proof, water-proof and paintable

#### FIELDS OF APPLICATION

AFCAT Gasket Foam is a single-component polyurethane flexible foam used with an applicator gun and features flexibility

- Vibrating constructions
- Soundproof screen production
- Application of soundproofing layer on industrial equipment
- Reduction of noise transmission during use as fixing foam
- Fixing and insulating of door and window frames
- Filling and sealing gaps, joints and cavities, filling penetrations in walls, filling all joints in roof construction
- Enhancing thermal insulation in heating/cooling systems
- Insulating electrical outlets and water pipes

#### PRODUCT INFORMATION

Packaging	Gw. 890 g. $\pm$ %2
Shelf Life	12 months
Transportation Conditions	Transport in a dry place in +5°C and +30°C
Storage Conditions	Store in cool and dry conditions between +5°C and +30°C



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The foam maintains its usability within 12 months from manufacturing date, if it is stored in original packaging in vertical position (valve facing up) in a dry place in temperature +5°C to +30°C. Storage above +30 °C and below +5 °C shortens shelf life and properties of product will be affected. Storage of foam cans at temperature exceeding + 50°C or in vicinity of open flame is not allowed. Storage of the product in a position other than recommended may result in jamming the valve.

### TECHNICAL DATA

Foam	Method/Conditions	Value
Basis		Polyurethane Prepolymer
Curing Mechanism	Moisture cure	
Full Cure Time		24 hours
Foam Color		White
Volumetric Yield	ASTM C1536 – TM 1003 : 2013*	40 – 45L
Flammability Class	DIN 4102-1	B3
Compression Strength	DIN 53421 – TM 1011 : 2013*	22,3 kPa (%10 compressed)
Tensile Strength	TM 1018 : 2015*	0,065 MPa
Elongation at Break		% 36-38
Shear Strength	TM 1012 : 2013*	0,058 MPa
Dimensional Stability	ISO2796/86 – TM 1004 : 2013*	±10%
Acoustic Insulation	EN ISO 717-1	49,1db at 1600hz
Tack-Free Time	ASTM C1620 – TM 1014 : 2013*	7±2 min
Cutting Time	ASTM C1620 – TM 1005 : 2013*	≤40 min
Can Temperature		Between +5°C and +30°C
Temperature Resistance	Cured Foam	Between -40°C and +80°C
Application Temperature	Ambient and surface	Between +5°C and +30°C

\* Producer uses test methods approved by FEICA designed to deliver transparent and reproducible test results, ensuring customers have an accurate representation of product performance. FEICA OCF test methods are available at: <http://www.feica.com/our-industry/pu-foam-technology-ocf>. FEICA is a multinational association representing the European adhesive and sealant industry, including one-component foam manufacturers. Further information at: [www.feica.eu](http://www.feica.eu)

### DIRECTIONS FOR USE

#### Surface preparation and foam application:

**A. Surface cleaning:** Substrates must be sound quality, clean, dry and free of dust, grease, rust and other contaminants which may affect the adhesion. Sprinkle the working surface with water (with gardening sprinkler for example) at temperature >0°C.

**B. Product preparation:** If the can is too cold / hot then the can should be brought to room temperature, e.g. by immersion in cold / warm water or leaving it in room temperature for at least 24 hours. The optimal can temperature is +20°C.



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**C. Foam application:** Put on protective gloves. Shake the can well before use. Screw the can onto the applicator. Hold the can upside down and activate the foam by pressing the valve. Always handle the canister with the valve pointing downwards. Moisturizing the surfaces and the foam improves adhesion and shortens curing time. Vertical gaps should be filled with foam starting at the bottom and moving up. Do not fill the entire gap – the foam will increase in volume.

**D. Tooling and finishing:** Immediately after full foam hardening, it should be secured against exposure to UV rays by using e.g. plaster or paints. The manufacturer recommends using the entire can without stopping more than 5 minutes between spraying due to foam drying in the applicator.

**E. Cleaning:** Fresh foam should be cleaned with AKKIM FC 500 Foam Cleaner. Cured foam can be cleaned barely mechanically.

### REMARKS & RESTRICTIONS

- The curing process is dependent on temperature and humidity. The decrease in ambient temperature within 24 hours after the application below the minimum application temperature can affect the quality and/or correctness of the seal.
- Hurried attempts at preliminary treatment may cause irreversible changes in foam structure and its stability and may affect deterioration of foam utility parameters.
- Quality and technical condition of used applicator affect the parameters of final product.
- The foam should not be used in spaces without access of fresh air and poorly ventilated or in places exposed to direct sunlight.
- Working in positions other than "valve facing down" will decrease foam's efficiency.
- Cured foam will discolor if exposed to ultraviolet light.
- Paint or coat the cured foam for best results in outdoor applications.
- Lower temperatures decreases yield and curing time.

### SAFETY

Contains Diphenylmethane-4,4'-Diisocyanate. Harmful by inhalation. Irritating to eyes, respiratory system and skin. Do not breathe spray/vapor. Wear suitable protective clothing and gloves. Use only in well-ventilated areas. Pressurized container. Keep away from direct sunlight and do not expose temperatures over 50 °C. Do not pierce or burn, even after use. Keep away from sources of ignition, no smoking. Keep out of the reach of children.

### DISCLAIMER

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